

19971023 159

FINAL SUBMITTAL

ENERGY ENGINEERING ANALYSIS PROGRAM

ENERGY SAVINGS OPPORTUNITY SURVEY

FORT LEE

PETERSBURG, VIRGINIA

EXECUTIVE SUMMARY

CONTRACT NO. DACA65-91-C-0048

PREPARED FOR:

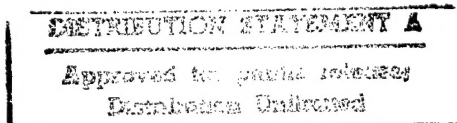
U.S. ARMY CORPS OF ENGINEERS  
NORFOLK, VIRGINIA

PREPARED BY:

REYNOLDS, SMITH AND HILLS, INC.  
ENERGY AND ENVIRONMENTAL SERVICES DEPARTMENT  
P.O. BOX 4850  
JACKSONVILLE, FLORIDA 32201

PROJECT NO. 2900379004

APRIL 1993



DTIC QUALITY INSPECTED 2




DEPARTMENT OF THE ARMY  
CONSTRUCTION ENGINEERING RESEARCH LABORATORIES, CORPS OF ENGINEERS  
P.O. BOX 9005  
CHAMPAIGN, ILLINOIS 61826-9005

REPL ~~TO~~  
ATTENTION OF: TR-I Library

17 Sep 1997

Based on SOW, these Energy Studies are unclassified/unlimited.  
Distribution A. Approved for public release.

  
Marie Wakefield,  
Librarian Engineering

## TABLE OF CONTENTS

### EXECUTIVE SUMMARY

| <u>Section</u> | <u>Title</u>                             | <u>Page</u> |
|----------------|------------------------------------------|-------------|
| 1.0            | INTRODUCTION                             | ES-1        |
| 2.0            | INSTALLATION DESCRIPTION                 | ES-2        |
| 3.0            | ENERGY CONSUMPTION AND COSTS             | ES-4        |
| 4.0            | ENERGY CONSERVATION OPPORTUNITY ANALYSIS | ES-13       |
| 5.0            | ENERGY PLAN                              | ES-20       |

## 1.0 INTRODUCTION

### 1.1 Authorization

The Energy Engineering Analysis Program (EEAP), Energy Savings Opportunity Survey (ESOS), Fort Lee, Petersburg, Virginia was authorized by the Department of the Army, Norfolk District Corps of Engineers, under Contract Number DACA65-91-C-0048.

### 1.2 Objectives

The objectives of this contract, as explained in the Detailed Scope of Work (Appendix A in Volume II) of the contract are as follows:

- A. Review for general information any energy studies which were performed at this installation.
- B. Evaluate selected ECOs to determine their energy savings potential and economic feasibility.
- C. Perform a comprehensive site survey, identify all ECOs, including low cost/no cost ECOs and perform evaluations of each.
- D. Provide complete programming or implementation documentation for all recommended ECOs.
- E. Determine the efficiency of small boilers (less than 3.5 MBtu/hr) by appropriate tests and determine if efficiency can be improved or fuel saved by the repair, addition or modification of equipment, control systems and maintenance practices and recommend improvements.
- F. Prepare a comprehensive report to document the work performed, the results and the recommendations.

### 1.3 Report Organization

The report consists of five volumes. Volume I, the Narrative Report, contains the results of all of the site surveys, analysis and project development. The Detailed Scope of Work, Prenegotiation Minutes and all backup data and calculations are found in Volume II. The site survey notes are in Volume III and project documentation forms necessary for receiving funding are in Volume IV. An Executive Summary volume is also included.

## 2.0 INSTALLATION DESCRIPTION

### 2.1 Installation Description

Fort Lee, the headquarters of the U.S. Army's Logistics Center, is a Training and Doctrine Command (TRADOC) installation. The primary function of TRADOC installations is to train and educate troops. Fort Lee is very much like a college campus. It has classroom buildings, dormitories (barracks), office buildings, gymnasiums and many other building types found on any college campus. The installation site plan is shown in Figure 2-1.

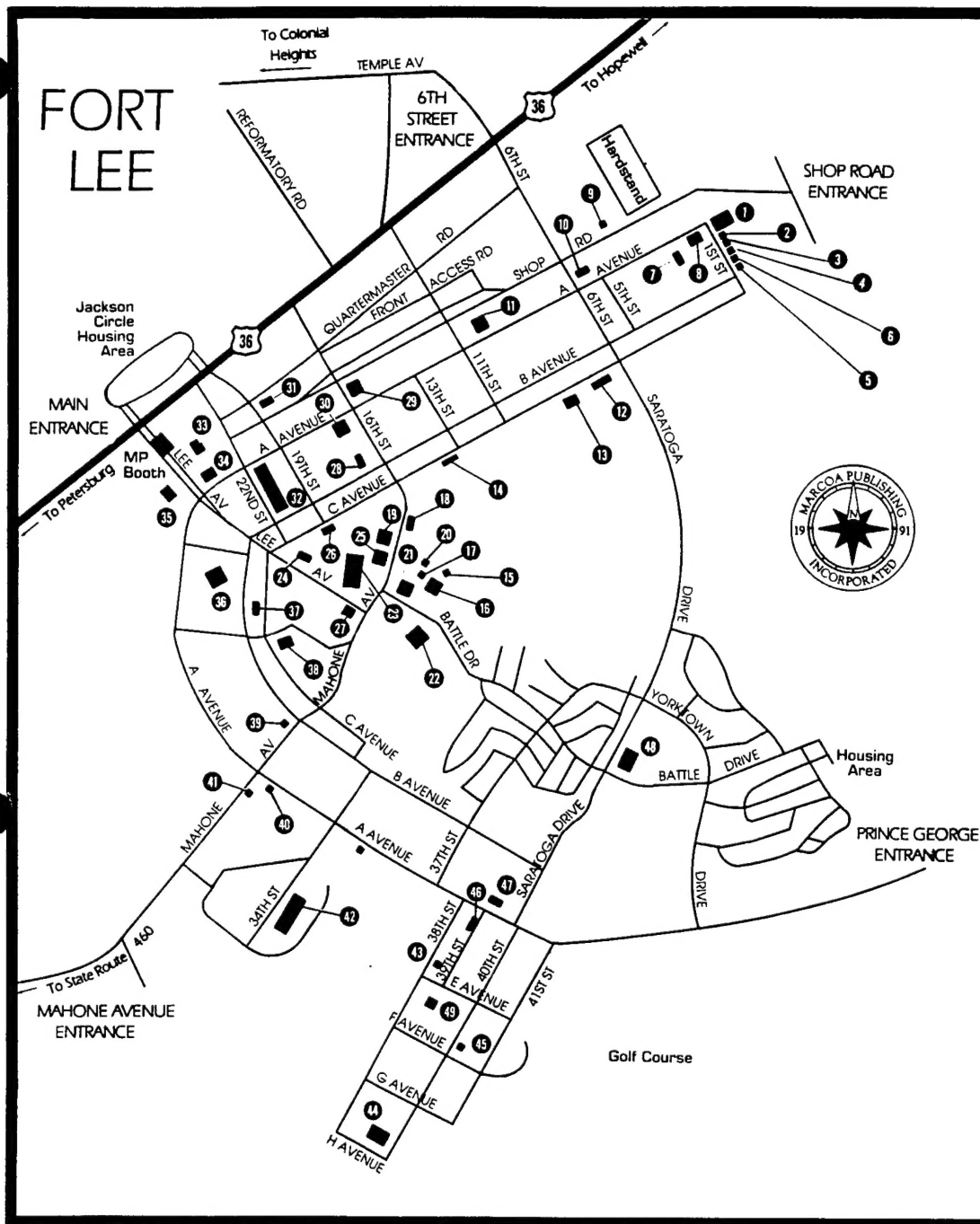
### 2.2 Facilities Description

Fort Lee has close to 7.5 million square feet of floor space in over 600 buildings and 1,459 family housing units. Table 2-1 below is an approximation of the breakdown of floor space by building type. Family and other military housing represent about one-half of the total floor space and administration types (schools and offices), twenty-five percent.

Table 2-1. Fort Lee Building Inventory Statistics

| Building Type    | Gross Area (sf)  | Number Buildings     | Average Area (sf) |
|------------------|------------------|----------------------|-------------------|
| School           | 919,360          | 64                   | 14,365            |
| Maintenance      | 167,494          | 24                   | 6,979             |
| Storage (heated) | 555,067          | 211                  | 2,631             |
| Office           | 1,000,997        | 126                  | 7,944             |
| Military Housing | 1,642,168        | 97                   | 16,930            |
| Community Fac.   | 504,112          | 54                   | 9,335             |
| Commissary/Clubs | 143,583          | 3                    | 47,861            |
| Utilities        | 14,497           | 10                   | 1,450             |
| Hospital         | 137,200          | 1                    | 137,200           |
| Clinics          | 31,411           | 6                    | 5,235             |
| Others           | <u>118,708</u>   | <u>28</u>            | <u>4,240</u>      |
| Totals           | 5,234,597        | 624                  | 8,389             |
| Family Housing   | <u>2,100,000</u> | 1,459 <sup>(1)</sup> | 1,439             |
| Grand Total      | 7,334,597        |                      |                   |

<sup>(1)</sup>Units



#### FACILITY KEY

|                                             |               |
|---------------------------------------------|---------------|
| 11 - Airborne Hanger                        | P-6022        |
| 41 - American Red Cross                     | T-12000       |
| 28 - Army Center of Excellence              |               |
| - Subsistence                               | P-4200        |
| 40 - Army Community Service                 | T-12001       |
| 42 - Army Logistics Management College      | P-12500       |
| 25 - Bank                                   | P-4307        |
| 16 - Bowling Center                         | P-9040        |
| 48 - Chapel Center                          | P-10600       |
| 4 - Civilian Personnel Office               | T-1103 & 1104 |
| 17 - Clothing Sales Store                   | P-9028        |
| 9 - Commissary                              | P-1800        |
| 1 - Compact (Military Personnel Office)     | P-1109        |
| 15 - Craft Center                           | P-9035        |
| 37 - Dental Clinic                          | P-8204        |
| 31 - Directorate of Engineering and Housing | T-6205        |
| 45 - Education Center                       | T-11528       |
| 6 - Equal Employment Opportunity Office     | T-1102        |
| 6 - Equal Opportunity Office                | T-1102        |
| 29 - Field House                            | P-6008        |
| 33 - Finance Office                         | 5218          |
| 5 - Housing Division                        | T-1101        |
| 2 - Inspector General                       | P-1108        |
| 24 - International Military Student Office  | P-4310        |
| 36 - Kenner Army Community Hospital         | P-8130        |
| 18 - Library                                | P-9023        |
| 47 - Combined Arms Spt Cmd                  | T-10500       |
| 32 - Mifflin Hall                           | P-5000        |
| 19 - Movie Theater                          | P-4300        |
| 34 - Museum                                 | P-5218        |
| 12 - NCO Club                               | P-2609        |
| 22 - Officers' Club                         | P-9009        |
| 7 - One Stop Job Information Center         | T-1214        |
| 36 - Outpatient Clinic                      | P-8130        |
| 43 - Package Store                          | T-11111       |
| 44 - Petroleum and Water Department         | T-11054       |
| 38 - Photo Lab                              | P-8045        |
| 26 - Physical Fitness Center                | P-4320        |
| 21 - Post Exchange                          | P-9025        |
| 20 - Post Office                            | P-9030        |
| 39 - Provost Marshal                        | P-8526        |
| 13 - Public Affairs Office                  | T-2600        |
| 8 - Scheduled Airline Ticket Office         | T-1215        |
| 10 - Service Station                        | P-1650        |
| 2 - Staff Judge Advocate                    | P-1108        |
| 46 - Stage Theater (Lae Playhouse)          | T-11103       |
| 30 - Supply Department                      | P-4210        |
| 3 - Transportation Office                   | T-1105        |
| 14 - Traveller Recreation Center            | P-3650        |
| 49 - Defense Commissary Agency              | P-11240       |
| 35 - Welcome Center                         |               |
| 23 - Williams Stadium                       | P-4314        |
| 27 - Garrison Headquarters                  | T-8000        |

Figure 2-1  
Fort Lee Site Map

Source: Reynolds, Smith and Hills, Inc., 1992

### 3.0 ENERGY CONSUMPTION AND COSTS

All historical energy use and cost data were gathered from the U.S. Army Data DEIS (Defense Energy Information System) system, or ADDS. FY 91 detailed data were received from Fort Lee Engineering and varies slightly from the ADDS data.

3.1 Energy Use. Total facility and production energy consumption at Fort Lee decreased by approximately 11 percent from FY 85 through FY 91 (Figure 3-1). The cause for the decrease was due to decrease in the use of natural gas and fuel oil which decreased 17 percent and 52 percent, respectively. Electricity consumption increased 22 percent over the same time period.

Monthly consumption of heating fuels and electricity for FY 88 - FY 91 is shown in Figure 3-2. The strong dependence of heating fuels on weather is readily apparent, although some thermal energy is required during the summer months for uses other than space heating (domestic hot water, humidity control and electricity generation). Electricity use is fairly constant throughout the year, with peaks occurring in the summer months due to air conditioning.

Percentages of fuel use for FY 91 are shown in Figure 3-3. The heating fuels accounted for approximately 57 percent of energy use in that year and electricity the remainder.

3.2 Costs. Total annual energy costs at Fort Lee, \$5,200,000 in FY 91, have decreased 17 percent over the FY 85 values (Figure 3-4). The changes in costs reflect changes in unit pricing over the same time period (Figure 3-5). Current energy prices are shown in the table below. These prices are based on averages for FY 91 except for electricity. Electricity prices are based on the rate schedule information supplied by the local utility, Virginia Power.

# Fort Lee Historical Energy Use

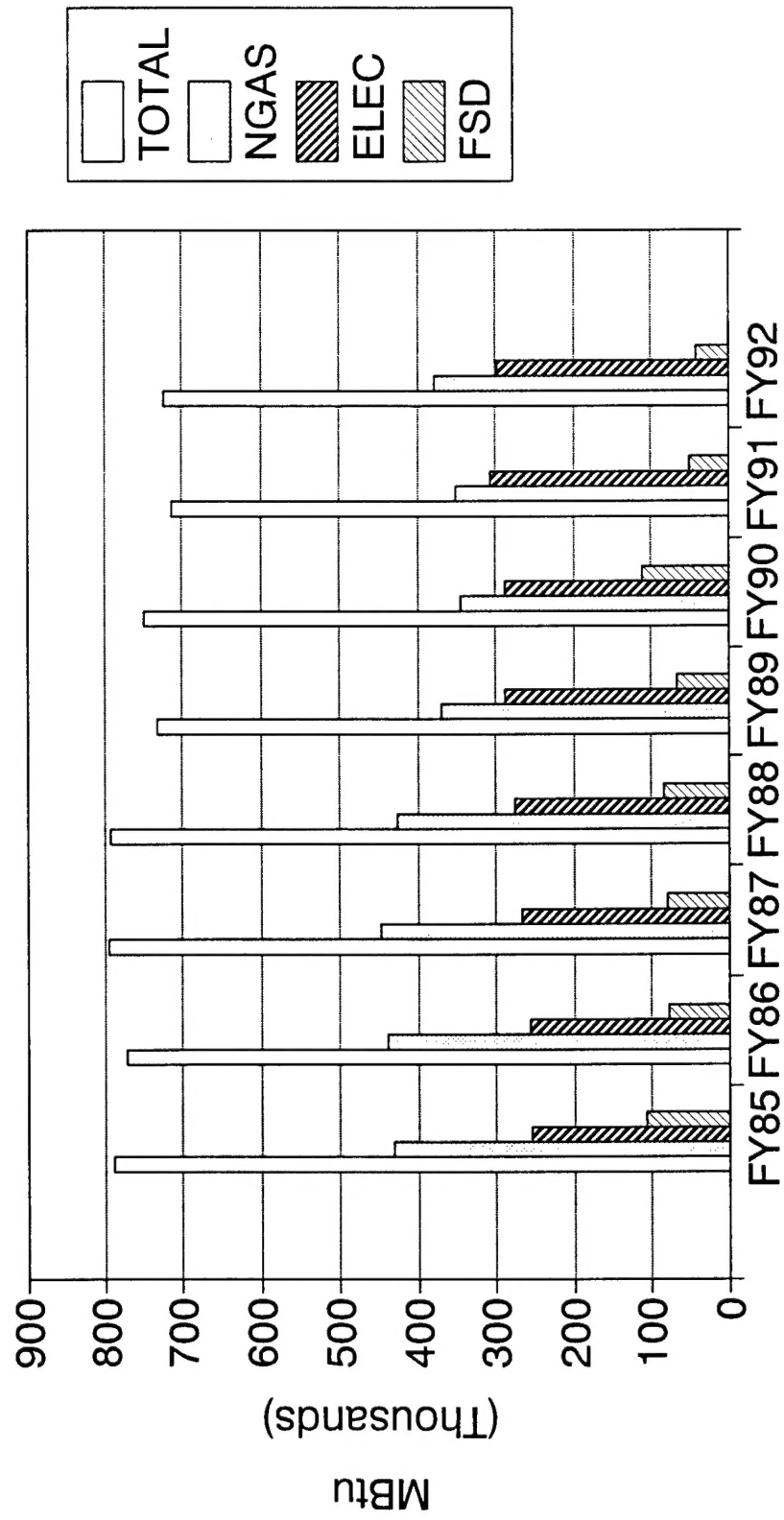


Figure 3-1

Source: ADDS



# Fort Lee

## Monthly Energy Consumption FY88-FY91

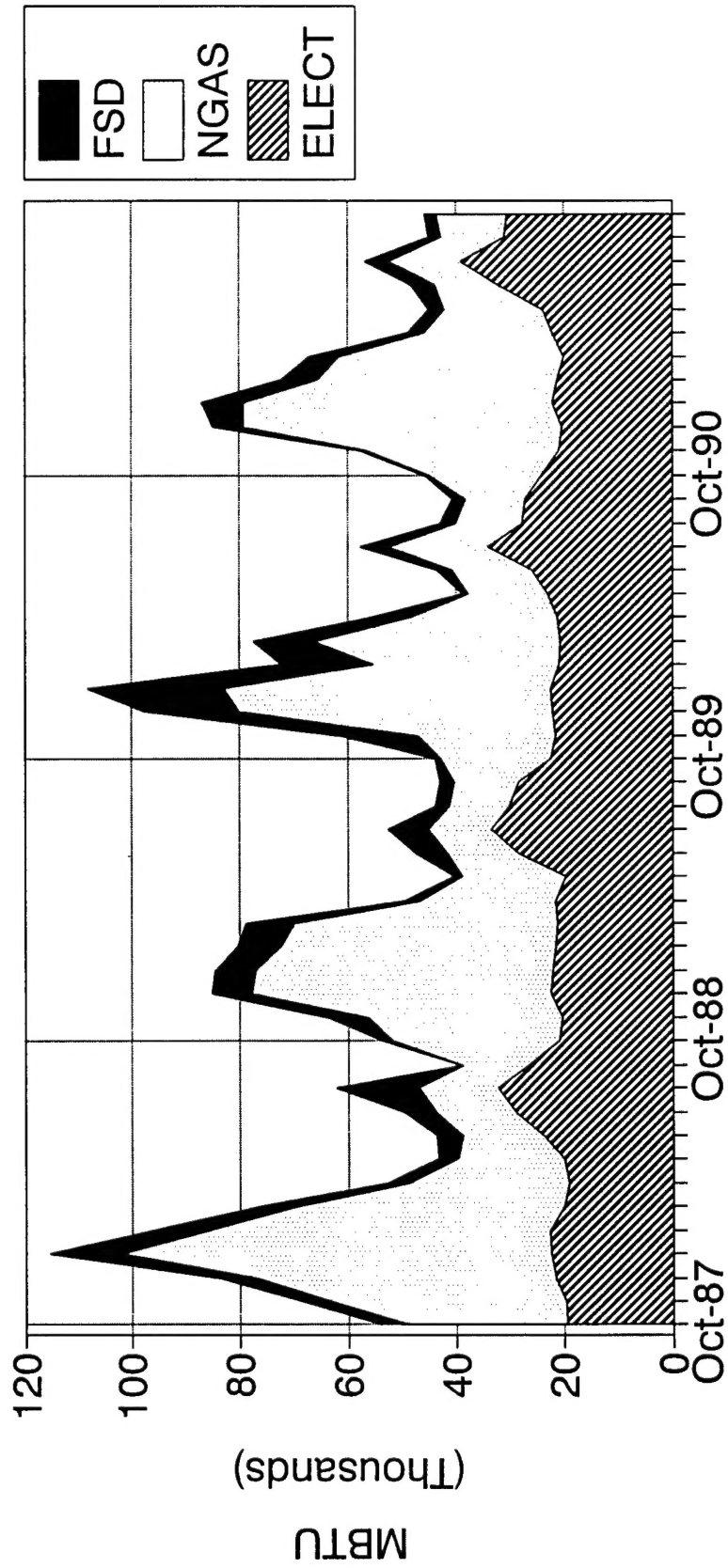
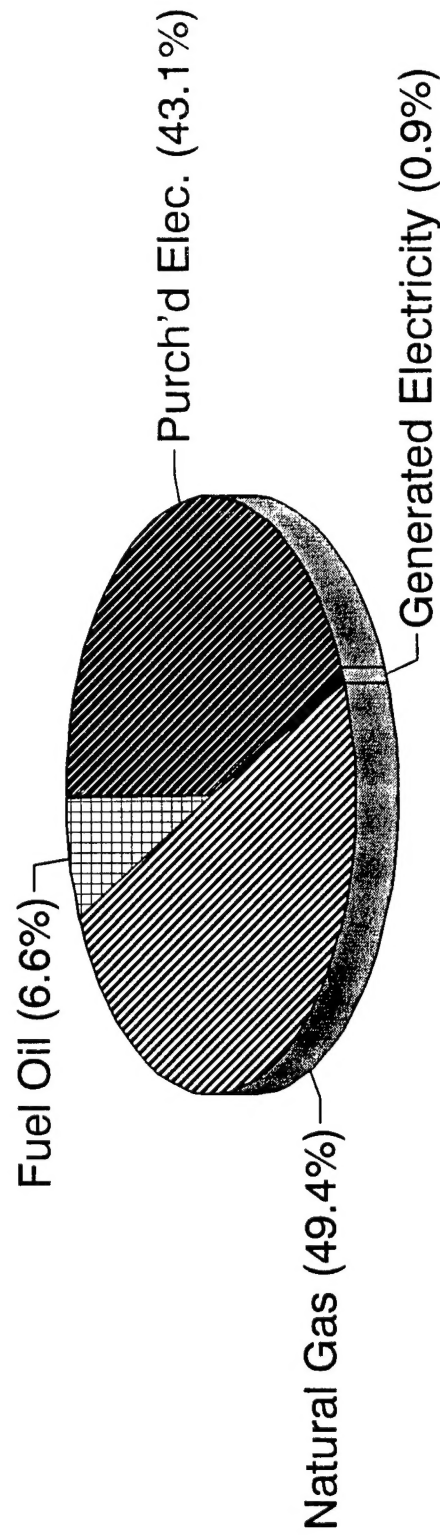


Figure 3-2

# FORT LEE

## FY91 Facility Energy Use



Total Use = 712,600 MBtu

Figure 3-3

# Fort Lee Historical Energy Cost

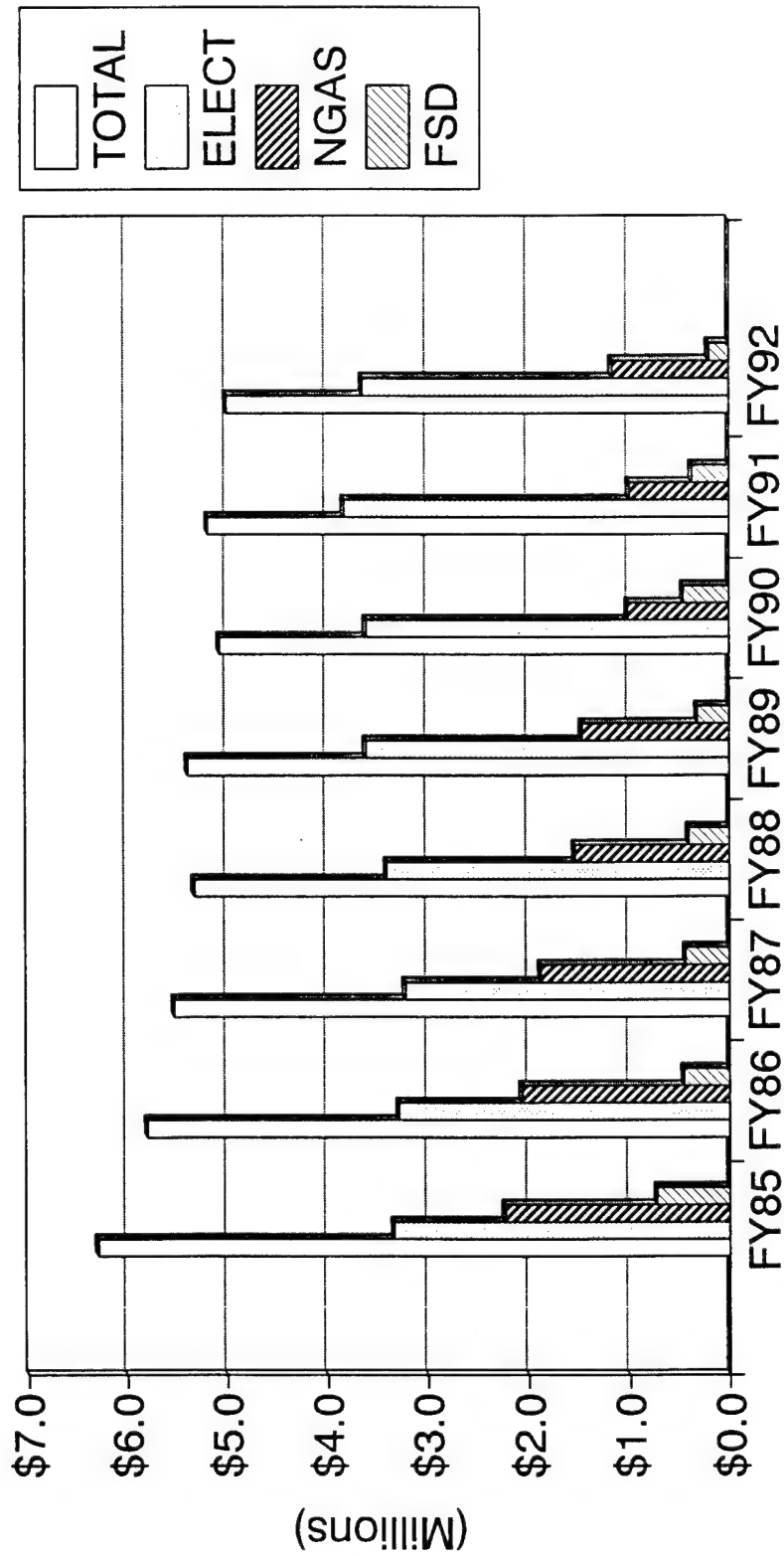


Figure 3-4

Source: ADDS

# Fort Lee Monthly Energy Costs FY88-FY91

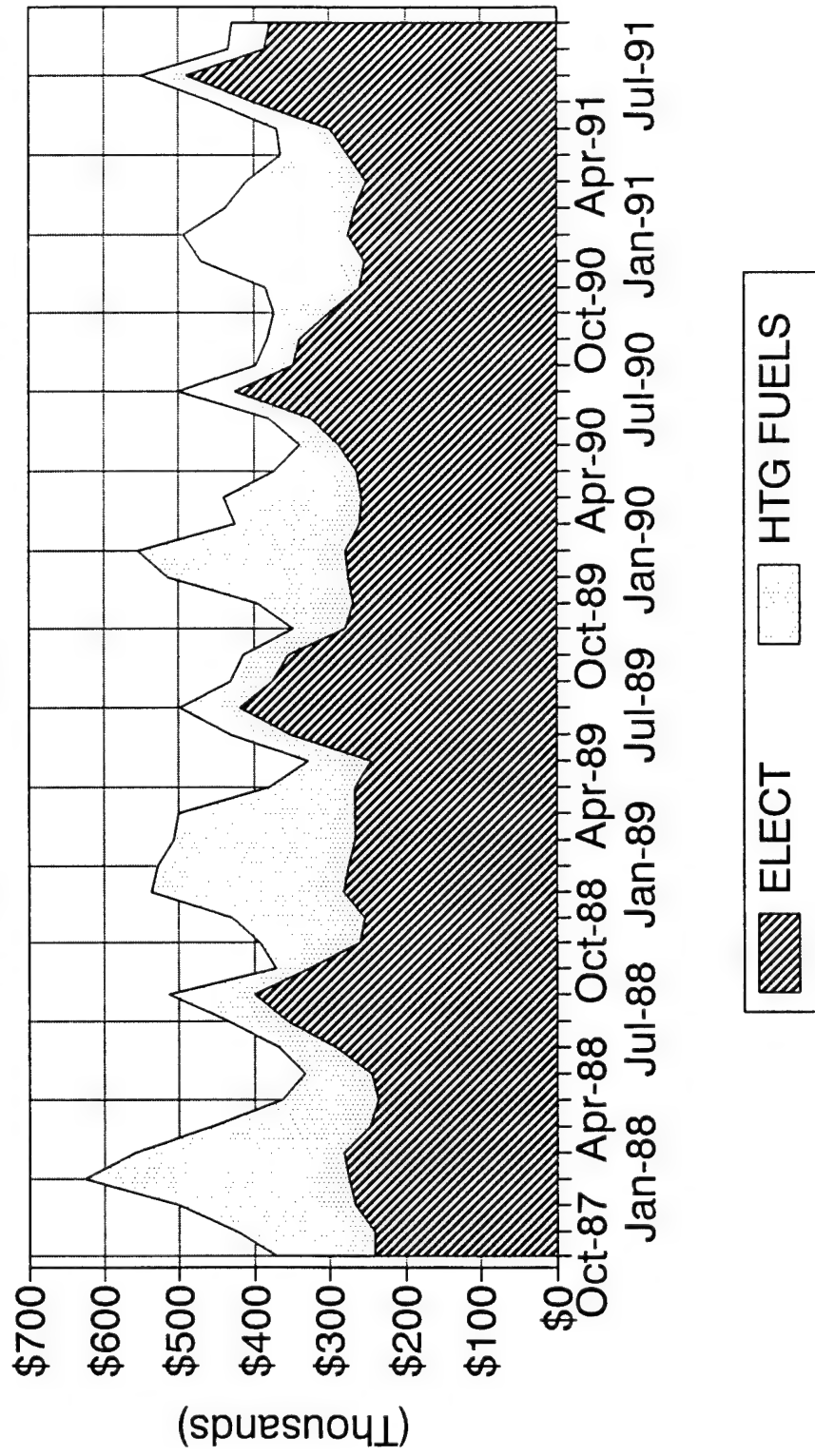


Figure 3-5

Table 3-1 Fort Lee Energy Prices - FY 91

---

|                   |                                    |
|-------------------|------------------------------------|
| Electricity       |                                    |
| Average           | 4.7¢/kwh or \$13.70/MBtu           |
| Energy            | 2.0¢/kwh or \$ 5.90/MBtu           |
| Demand            | \$12.50/KW/month with 90% ratchet* |
| Reactive          | 15¢/rkVA                           |
| Natural Gas       | \$2.80/MBtu                        |
| Fuel Oil #2 (FSD) | \$5.00/MBtu                        |
| Fuel Oil #6 (FSR) | \$4.40/MBtu                        |

---

\*The ratchet clause and its effects on Fort Lee utility costs are explained later in this section.

Figure 3-6 displays monthly energy costs at Fort Lee. As in the case of consumption, heating fuel costs vary widely, depending on weather. Electricity costs are a significant portion of the monthly costs, and can range from 60 percent of the monthly total to 90+ percent. Electricity costs dominate the total annual energy bill because of the higher unit price. In FY 91, electricity costs represented 74 percent of the total expense of \$5,200,000 (Figure 3-7). Demand charges are more than 50 percent of the total electric bill.

# Fort Lee Monthly Energy Costs FY88-FY91

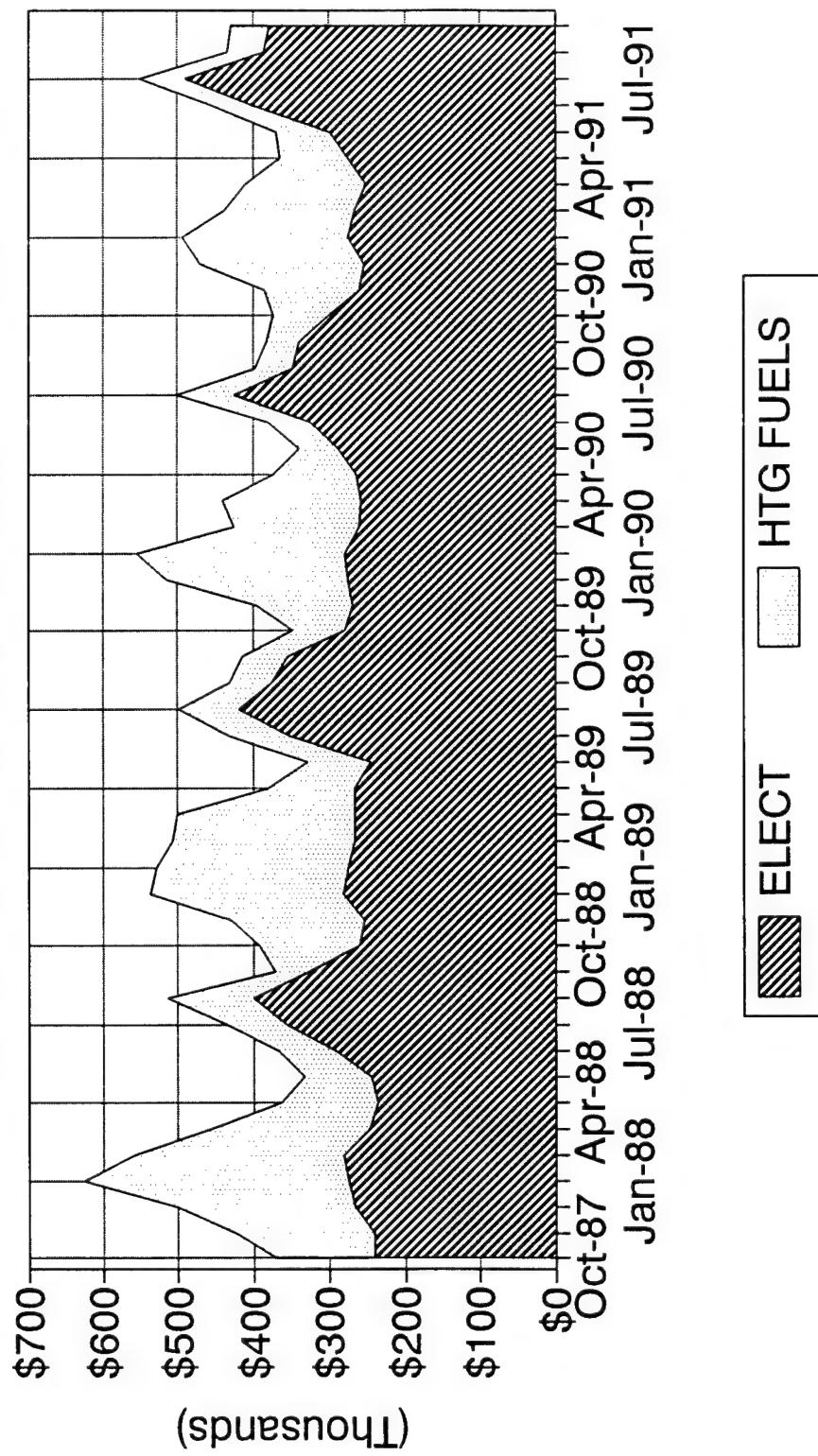
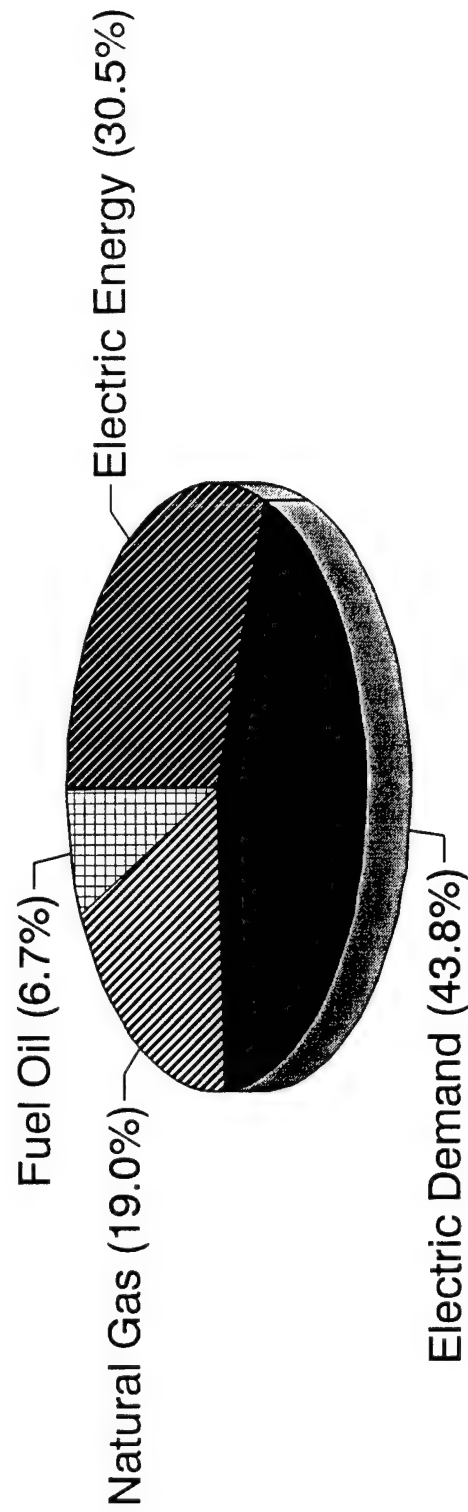


Figure 3-6

# FORT LEE

## FY91 Facility Energy Cost



Total Cost = \$ 5,192,400

Figure 3-7

#### 4.0 ENERGY CONSERVATION OPPORTUNITY ANALYSIS

##### 4.1 Energy Conservation Opportunity (ECO) Evaluations

Each of the ECOs listed in the Scope of Work plus others were reviewed for their applicability and potential for significant energy savings and cost effectiveness for buildings representative of high energy consumption process areas at Fort Lee.

For each of the ECOs that were chosen to be evaluated, energy savings were calculated, cost estimates made and Life Cycle Cost Analyses performed. The evaluated ECOs are listed in Table 4-1. A listing of evaluated ECOs along with a summary of the energy and cost savings analysis is shown in Table 4-2. Table 4-3 contains a listing prioritized by SIR. Table 4-4 contains a list prioritized by simple payback. Backup data and calculations are contained in Appendix B.



Table 4-1. ECOs Evaluated--Titles

| ECO # | Description                         |
|-------|-------------------------------------|
| 1     | Kitchen fluorescents                |
| 2     | Efficient fluorescents and ballasts |
| 3     | Not used                            |
| 4     | Infrared heaters                    |
| 5     | Not used                            |
| 6     | Hot refrigerant gas reclaim         |
| 7     | Not used                            |
| 8     | Boiler oxygen trim control          |
| 9     | Boiler burner replacement           |
| 10    | DHW heat pumps                      |
| 11    | Exhaust heat recovery               |
| 12    | Occupancy sensors                   |
| 13    | Daylight sensors                    |
| 14    | Separate switching                  |
| 15    | Energy efficient boilers            |
| 16    | Generator auto controls             |
| 17    | Water system regulators             |
| 18    | Thermal storage                     |
| 19    | Direct digital control              |
| 20    | Power factor improvement            |
| 21    | Compact fluorescent lamps           |
| 22    | EMCS Graphics Operator Interface    |
| 23    | FH hot gas reclaim                  |
| 24    | Hot water conversion                |
| 25    | Boiler stack heat reclaim           |
| 26    | Electric dryers fuel switch         |
| 27    | Cogeneration                        |
| 28    | Generator fuel switch               |
| 29    | EMCS lighting control               |
| 30    | Reduce hydrant flushing             |
| 31    | Fixed orifice steam trap            |
| 32    | Absorption chiller                  |
| 33    | Off-peak water pumping              |
| 34    | Range electronic ignition           |
| 35    | Gas engine-driven chiller           |

Table 4-2. ECO Evaluations - Results

| No. | ECO # | Project Name                           | Construction   |       | Savings (Increase), MBtu/Year |         | Net Annual Cost Savings | SIR  | Simple Payback (Years) |
|-----|-------|----------------------------------------|----------------|-------|-------------------------------|---------|-------------------------|------|------------------------|
|     |       |                                        | Cost Plus SIOH | Elec  | Dist                          | N Gas   |                         |      |                        |
| 1   | 1     | Kitchen Fluorescents                   | \$31,110       | 92    | 0                             | 0       | \$3,080                 | 1.0  | 10.7                   |
| 2   | 2     | Efficient fluorescent and ballasts     | \$720,910      | 5,160 | 0                             | 0       | \$113,990               | 1.6  | 6.7                    |
| 3   | 3     | Not used                               | -              | -     | -                             | -       | -                       | -    | -                      |
| 4   | 4     | Infrared heaters                       | -              | -     | -                             | -       | -                       | -    | -                      |
| 5   | 5     | Not used                               | -              | -     | -                             | -       | -                       | -    | -                      |
| 6   | 6A    | Hot refrigerant gas reclaim (Elc) (1)  | \$1,300        | 22    | 0                             | 0       | \$300                   | 3.0  | 4.6                    |
| 7   | 6B    | Hot refrigerant gas reclaim (Ngas) (1) | \$1,300        | 0     | 0                             | 27      | \$75                    | 1.0  | 18.2                   |
| 8   | 7     | Not used                               | -              | -     | -                             | -       | -                       | -    | -                      |
| 9   | 8     | Boiler oxygen trim controls            | -              | -     | -                             | -       | -                       | -    | -                      |
| 10  | 9     | Boiler burner replacement (1)          | \$6,200        | 0     | 0                             | 502     | \$1,400                 | 3.7  | 4.7                    |
| 11  | 10    | DHW heat pumps                         | -              | -     | -                             | -       | -                       | -    | -                      |
| 12  | 11    | Exhaust heat recovery                  | \$24,300       | 41    | 0                             | 416     | \$1,730                 | 1.1  | 14.9                   |
| 13  | 12    | Occupancy sensors                      | \$15,530       | 445   | 0                             | 0       | \$5,500                 | 3.8  | 3.0                    |
| 14  | 13    | Daylight sensors                       | \$9,140        | 127   | 0                             | 0       | \$1,740                 | 2.0  | 5.6                    |
| 15  | 14    | Separate switching                     | \$1,480        | 144   | 0                             | 0       | \$850                   | 6.0  | 1.8                    |
| 16  | 15    | Energy efficient boilers (1)           | \$45,580       | 0     | 0                             | 3,510   | \$9,480                 | 2.5  | 5.1                    |
| 17  | 16    | Generator auto controls                | -              | -     | -                             | -       | -                       | -    | -                      |
| 18  | 17    | Water system regulators                | -              | -     | -                             | -       | -                       | -    | -                      |
| 19  | 18    | Thermal storage                        | \$466,400      | (48)  | 0                             | 0       | \$55,770                | 1.5  | 8.8                    |
| 20  | 18A   | Thermal storage                        | \$599,960      | (86)  | 0                             | 0       | \$58,104                | 1.2  | 10.9                   |
| 21  | 18B   | Thermal storage                        | \$159,000      | 30    | 0                             | 0       | \$16,803                | 1.3  | 10.0                   |
| 22  | 19    | Direct digital control                 | -              | -     | -                             | -       | -                       | -    | -                      |
| 23  | 20    | Power factor improvement               | \$37,510       | 0     | 0                             | 0       | \$2,400                 | 0.8  | 16.5                   |
| 24  | 21    | Compact fluorescent lamps              | \$11,710       | 196   | 0                             | 0       | \$6,170                 | 5.4  | 2.0                    |
| 25  | 22    | EMCS Graphics Operator Interface       | -              | -     | -                             | -       | -                       | -    | -                      |
| 26  | 23    | FH hot gas reclaim (1)                 | \$1,300        | 14    | 0                             | 0       | \$40                    | 0.5  | 35.4                   |
| 27  | 24    | Hot water conversion                   | -              | -     | -                             | -       | -                       | -    | -                      |
| 28  | 25    | Boiler stack heat reclaim              | \$9,000        | 162   | 0                             | (181)   | \$1,700                 | 2.3  | 5.6                    |
| 29  | 26    | Electric dryers fuel switch (1)        | -              | -     | -                             | -       | -                       | -    | -                      |
| 30  | 27    | Cogeneration                           | \$292,000      | 0     | 2,785                         | (2,785) | \$6,100                 | 0.2  | 50.4                   |
| 31  | 28    | Generator fuel switch                  | -              | -     | -                             | -       | -                       | -    | -                      |
| 32  | 29    | EMCS lighting control                  | -              | -     | -                             | -       | -                       | -    | -                      |
| 33  | 30    | Reduce hydrant flushing                | \$44,400       | 0     | 0                             | 13,500  | \$37,800                | 10.3 | 1.2                    |
| 34  | 31    | Fixed orifice steam traps              | \$478,300      | 935   | 0                             | (5,754) | \$17,300                | 0.6  | 18.7                   |
| 35  | 32    | Absorption chillers                    | \$33,000       | 0     | 0                             | 0       | \$12,200                | 2.8  | 2.9                    |
| 36  | 33    | Off-peak water pumping                 | \$1,313,700    | 1,214 | 0                             | 1,261   | \$10,690                | 0.1  | 129.8                  |
| 37  | 34    | Range electronic ignition              | \$464,300      | 1,070 | 0                             | (3,534) | \$25,700                | 0.9  | 13.9                   |
| 38  | 35    | Gas engine-driven chiller              | -              | -     | -                             | -       | -                       | -    | -                      |

(1) Analysis on per-unit basis.

Table 4-3. ECO Evaluations - Results by SIR

| No. | ECO # | Project Name                           | Construction Cost |      | Savings (Increase), MBtu/Year |       | Net Annual Cost Savings | SIR       | Simple Payback (Years) |
|-----|-------|----------------------------------------|-------------------|------|-------------------------------|-------|-------------------------|-----------|------------------------|
|     |       |                                        | Plus              | SI0H | Elec                          | Dist  | Gas                     |           |                        |
| 1   | 31    | Fixed orifice steam traps              | \$44,400          |      | 0                             | 0     | 13,500                  | \$37,800  | 10.3                   |
| 2   | 14    | Separate switching                     | \$1,480           |      | 144                           | 0     | 0                       | \$850     | 6.0                    |
| 3   | 21    | Compact fluorescent lamps              | \$11,710          |      | 196                           | 0     | 0                       | \$6,170   | 5.4                    |
| 4   | 12    | Occupancy sensors                      | \$15,530          |      | 445                           | 0     | 0                       | \$5,500   | 3.8                    |
| 5   | 9     | Boiler burner replacement (1)          | \$6,200           |      | 0                             | 0     | 502                     | \$1,400   | 3.7                    |
| 6   | 6A    | Hot refrigerant gas reclaim (Elc) (1)  | \$1,300           |      | 22                            | 0     | 0                       | \$300     | 4.6                    |
| 7   | 33    | Off-peak water pumping                 | \$33,000          |      | 0                             | 0     | 0                       | \$12,200  | 2.8                    |
| 8   | 15    | Energy efficient boilers (1)           | \$45,580          |      | 0                             | 0     | 3,510                   | \$9,480   | 2.5                    |
| 9   | 26    | Electric dryers fuel switch (1)        | \$9,000           |      | 162                           | 0     | (181)                   | \$1,700   | 2.3                    |
| 10  | 13    | Daylight sensors                       | \$9,140           |      | 127                           | 0     | 0                       | \$1,740   | 2.0                    |
| 11  | 2     | Efficient fluorescents and ballasts    | \$720,910         |      | 5,160                         | 0     | 0                       | \$113,990 | 1.6                    |
| 12  | 18    | Thermal storage                        | \$466,400         |      | (48)                          | 0     | 0                       | \$55,770  | 1.5                    |
| 13  | 18B   | Thermal storage                        | \$159,000         |      | 30                            | 0     | 0                       | \$16,803  | 1.3                    |
| 14  | 18A   | Thermal storage                        | \$599,960         |      | (86)                          | 0     | 0                       | \$58,104  | 1.2                    |
| 15  | 11    | Exhaust heat recovery                  | \$24,300          |      | 41                            | 0     | 416                     | \$1,730   | 1.1                    |
| 16  | 1     | Kitchen fluorescents                   | \$31,110          |      | 92                            | 0     | 0                       | \$3,080   | 1.0                    |
| 17  | 6B    | Hot refrigerant gas reclaim (Ngas) (1) | \$1,300           |      | 0                             | 0     | 27                      | \$75      | 1.0                    |
| 18  | 35    | Gas engine-driven chiller              | \$464,300         |      | 1,070                         | 0     | (3,534)                 | \$25,700  | 0.9                    |
| 19  | 20    | Power factor improvement               | \$37,510          |      | 0                             | 0     | 0                       | \$2,400   | 0.8                    |
| 20  | 32    | Absorption chillers                    | \$478,300         |      | 935                           | 0     | (5,754)                 | \$17,300  | 0.6                    |
| 21  | 23    | FH hot gas reclaim (1)                 | \$1,300           |      | 14                            | 0     | 0                       | \$40      | 0.5                    |
| 22  | 28    | Generator fuel switch                  | \$292,000         |      | 0                             | 2,785 | (2,785)                 | \$6,100   | 0.2                    |
| 23  | 34    | Range electronic ignition              | \$1,313,700       |      | 1,214                         | 0     | 1,261                   | \$10,690  | 0.1                    |
|     |       |                                        |                   |      |                               |       |                         |           | 129.8                  |

(1) Analysis on per-unit basis.

Table 4-4. ECO Evaluations - Results by Simple Payback

| No. | ECO # | Project Name                           | Construction<br>Cost<br>Plus SIOH | Savings (Increase), MBtu/Year |               | Net<br>Annual Cost<br>Savings | SIR  | Simple<br>Payback<br>(Years) |
|-----|-------|----------------------------------------|-----------------------------------|-------------------------------|---------------|-------------------------------|------|------------------------------|
|     |       |                                        |                                   | Elec                          | Dist<br>N Gas |                               |      |                              |
| 1   | 31    | Fixed orifice steam traps              | \$44,400                          | 0                             | 0             | \$37,800                      | 10.3 | 1.2                          |
| 2   | 14    | Separate switching                     | \$1,480                           | 144                           | 0             | \$850                         | 6.0  | 1.8                          |
| 3   | 21    | Compact fluorescent lamps              | \$11,710                          | 196                           | 0             | \$6,170                       | 5.4  | 2.0                          |
| 4   | 33    | Off-peak water pumping                 | \$33,000                          | 0                             | 0             | \$12,200                      | 2.8  | 2.9                          |
| 5   | 12    | Occupancy sensors                      | \$15,530                          | 445                           | 0             | \$5,500                       | 3.8  | 3.0                          |
| 6   | 6A    | Hot refrigerant gas reclaim (Elec) (1) | \$1,300                           | 22                            | 0             | \$300                         | 3.0  | 4.6                          |
| 7   | 9     | Boiler burner replacement (1)          | \$6,200                           | 0                             | 502           | \$1,400                       | 3.7  | 4.7                          |
| 8   | 15    | Energy efficient boilers (1)           | \$45,580                          | 0                             | 3,510         | \$9,480                       | 2.5  | 5.1                          |
| 9   | 13    | Daylight sensors                       | \$9,140                           | 127                           | 0             | \$1,740                       | 2.0  | 5.6                          |
| 10  | 26    | Electric dryers fuel switch (1)        | \$9,000                           | 162                           | (181)         | \$1,700                       | 2.3  | 5.6                          |
| 11  | 2     | Efficient fluorescents and ballasts    | \$720,910                         | 5,160                         | 0             | \$113,990                     | 1.6  | 6.7                          |
| 12  | 18    | Thermal storage                        | \$466,400                         | (48)                          | 0             | \$55,770                      | 1.5  | 8.8                          |
| 13  | 18B   | Thermal storage                        | \$159,000                         | 30                            | 0             | \$16,803                      | 1.3  | 10.0                         |
| 14  | 1     | Kitchen fluorescents                   | \$31,110                          | 92                            | 0             | \$3,080                       | 1.0  | 10.7                         |
| 15  | 18A   | Thermal storage                        | \$599,960                         | (86)                          | 0             | \$58,104                      | 1.2  | 10.9                         |
| 16  | 35    | Gas engine-driven chiller              | \$464,300                         | 1,070                         | (3,534)       | \$25,700                      | 0.9  | 13.9                         |
| 17  | 11    | Exhaust heat recovery                  | \$24,300                          | 41                            | 416           | \$1,730                       | 1.1  | 14.9                         |
| 18  | 20    | Power factor improvement               | \$37,510                          | 0                             | 0             | \$2,400                       | 0.8  | 16.5                         |
| 19  | 6B    | Hot refrigerant gas reclaim (Ngas) (1) | \$1,300                           | 0                             | 27            | \$75                          | 1.0  | 18.2                         |
| 20  | 32    | Absorption chillers                    | \$478,300                         | 935                           | (5,754)       | \$17,300                      | 0.6  | 18.7                         |
| 21  | 23    | FH hot gas reclaim (1)                 | \$1,300                           | 14                            | 0             | \$40                          | 0.5  | 35.4                         |
| 22  | 28    | Generator fuel switch                  | \$292,000                         | 0                             | 2,785         | \$6,100                       | 0.2  | 50.4                         |
| 23  | 34    | Range electronic ignition              | \$1,313,700                       | 1,214                         | 0             | \$10,690                      | 0.1  | 129.8                        |

(1) Analysis on per-unit basis.

## 4.2 Multiple ECO Project Evaluations

ECIP 1--Energy-Efficient Lighting. This project combines several lighting retrofit ECOs as listed below:

| <u>ECO #</u> | <u>ECO Description</u> |
|--------------|------------------------|
| 2            | T8 System              |
| 12           | Occupancy Sensors      |
| 13           | Daylight Sensors       |
| 14           | Separate Switching     |

ECO 2 is the dominant part representing a construction cost nearly \$700,000. This ECO recommends replacing existing 34- and 40-watt fluorescent lamps and standard ballasts with 32-watt T8 lamps and electronic ballasts.

Occupancy sensors are recommended for restroom lighting in both barracks and administrative/instructional buildings. Separate switching is called for in Building 11200 to allow for partial use of the various floors.

The life-cycle cost analysis program LCCID 1.065, was used to determine the cost/benefits of this ECIP. Based on the energy savings to Fort Lee, it is recommended.

ECIP 2--Thermal Energy Storage. Thermal storage systems utilize an electric chiller to produce ice or chilled water during off-peak hours (usually at night) and stores it in an insulated tank for later use. Then instead of using the chiller during the day when the peak electric demand occurs, the stored cooling capacity is used to satisfy all or a portion of the building's air conditioning load.

The system recommended here is chilled water storage. The chilled water storage system utilizes the existing chiller (which lowers the system's capital cost) to produce chilled water at night. The chilled water is stored in an insulated above-ground steel tank. The chilled water is thermally stratified in the storage tank by inlet and outlet diffusers or separated by a thin membrane to reduce heat transfer loss between the chilled supply water and warmer return water.

The thermal storage system is recommended for buildings 10500, 4200 and 4210.

## 5.0 ENERGY PLAN

### 5.1 Project Packaging

The ECOs listed in Table 4-2 were evaluated for appropriate funding category. The project scope of work listed the following guidelines on this subject.

|         | <u>Project Cost</u> | <u>Simple Payback</u> |
|---------|---------------------|-----------------------|
| QRIP    | < \$100,000         | ≤ 2 yrs.              |
| OSD PIF | > \$100,000         | ≤ 4 yrs.              |
| PECIP   | > \$100,000         | ≤ 4 yrs.              |
| ECIP    | > \$200,000         | ≤ 10 yrs., SIR > 1.0  |
| MCA     | > \$200,000         | ≤ 25 yrs., ≥ 8 yrs.   |

DA Form 1391 is required only for those ECIP and MCA projects costing greater than \$200,000. Otherwise, DA Form 5108-R from AR 5-4 is used.

Table 5-1 contains the results of the analysis with the project funding category listed in the far right column and is summarized in Table 5-2. Table 5-3 lists the ECOs by project funding category.

Five ECOs 9, 11, 15, 26 and 33 have SIRs > 1, but do not meet other dollar or payback requirements for special funding. ECO 18 and 18B are recommended in favor of alternate 18A. ECO 2 is a combination of options D, E and F. ECO 6A is favored over 6B.

### 5.2 Energy and Cost Savings

Energy and cost savings for the recommended project funding are listed in Table 5-4. Project capital costs are escalated at 4 percent per year according to the project implementation schedule as discussed below. Energy costs are in constant dollars using FY 92 prices. The implementation of all projects yield a total annual energy savings of 24,026 MBtu and annual cost savings equal to \$265,600, which represents a reduction of three percent and four percent, respectively in energy use and cost when compared to FY 91 values. Figures 5-1 through 5-4 show energy use and cost at Fort Lee before and after implementation of these projects. These amounts are about half the savings we have recommended at other Army installations. The primary reason is the low price of electricity and natural gas. Figures 5-4 and 5-6 do not

Table 5-1. ECO Evaluations - Project Funding - Sorted by Simple Payback

| No. | ECO # | Construction<br>Cost<br>Plus SIOH | Savings (Increase), MBtu/Year |       |         | Net<br>Annual Cost<br>Savings | SIR  | Simple<br>Payback<br>(Years) | Project<br>Funding |
|-----|-------|-----------------------------------|-------------------------------|-------|---------|-------------------------------|------|------------------------------|--------------------|
|     |       |                                   | Elec                          | Dist  | N Gas   |                               |      |                              |                    |
| 1   | 31    | \$44,400                          | 0                             | 0     | 13,500  | \$37,800                      | 10.3 | 1.2                          | QRIP #1            |
| 2   | 14    | \$1,480                           | 144                           | 0     | 0       | \$850                         | 6.0  | 1.8                          | ECIP #1            |
| 3   | 21    | \$11,710                          | 196                           | 0     | 0       | \$6,170                       | 5.4  | 2.0                          | QRIP #2            |
| 4   | 33    | \$33,000                          | 0                             | 0     | 0       | \$12,200                      | 2.8  | 2.9                          | NF                 |
| 5   | 12    | \$15,530                          | 445                           | 0     | 0       | \$5,500                       | 3.8  | 3.0                          | ECIP #1            |
| 6   | 6A    | \$1,300                           | 22                            | 0     | 0       | \$300                         | 3.0  | 4.6                          | LC/NC              |
| 7   | 9     | \$6,200                           | 0                             | 0     | 502     | \$1,400                       | 3.7  | 4.7                          | NF                 |
| 8   | 15    | \$45,580                          | 0                             | 0     | 3,510   | \$9,480                       | 2.5  | 5.1                          | NF                 |
| 9   | 13    | \$9,140                           | 127                           | 0     | 0       | \$1,740                       | 2.0  | 5.6                          | ECIP #1            |
| 10  | 26    | \$9,000                           | 162                           | 0     | (181)   | \$1,700                       | 2.3  | 5.6                          | NF                 |
| 11  | 2     | \$720,910                         | 5,160                         | 0     | 0       | \$113,990                     | 1.6  | 6.7                          | ECIP #1            |
| 12  | 18    | \$466,400                         | (48)                          | 0     | 0       | \$55,770                      | 1.5  | 8.8                          | ECIP #2            |
| 13  | 18B   | \$159,000                         | 30                            | 0     | 0       | \$16,803                      | 1.3  | 10.0                         | ECIP #2            |
| 14  | 1     | \$31,110                          | 92                            | 0     | 0       | \$3,080                       | 1.0  | 10.7                         | NF                 |
| 15  | 18A   | \$599,960                         | (86)                          | 0     | 0       | \$58,104                      | 1.2  | 10.9                         | NF                 |
| 16  | 35    | \$464,300                         | 1,070                         | 0     | (3,534) | \$25,700                      | 0.9  | 13.9                         | NR                 |
| 17  | 11    | \$24,300                          | 41                            | 0     | 416     | \$1,730                       | 1.1  | 14.9                         | NF                 |
| 18  | 20    | \$37,510                          | 0                             | 0     | 0       | \$2,400                       | 0.8  | 16.5                         | NR                 |
| 19  | 6B    | \$1,300                           | 0                             | 0     | 27      | \$75                          | 1.0  | 18.2                         | NF                 |
| 20  | 32    | \$478,300                         | 935                           | 0     | (5,754) | \$17,300                      | 0.6  | 18.7                         | NR                 |
| 21  | 23    | \$1,300                           | 14                            | 0     | 0       | \$40                          | 0.5  | 35.4                         | NR                 |
| 22  | 28    | \$292,000                         | 0                             | 2,785 | (2,785) | \$6,100                       | 0.2  | 50.4                         | NR                 |
| 23  | 34    | \$1,313,700                       | 1,214                         | 0     | 1,261   | \$10,690                      | 0.1  | 129.8                        | NR                 |

NF = Not funded, SIR > 1, but does not meet dollar or payback requirements for special funding.  
 NR = Not recommended, SIR < 1.



Table 5-2. ECO Evaluations - Project Funding Summary - Grouped By Funding Category

| No. | ECO # | Project Name                        | Construction<br>Cost<br>Plus SIOH | SIR  | Simple<br>Payback<br>(Years) | Project<br>Funding |
|-----|-------|-------------------------------------|-----------------------------------|------|------------------------------|--------------------|
| 1   | 12    | Occupancy sensors                   | \$15,530                          | 3.8  | 3.0                          | ECIP #1            |
| 2   | 13    | Daylight sensors                    | \$9,140                           | 2.0  | 5.6                          | ECIP #1            |
| 3   | 2     | Efficient fluorescents and ballasts | \$720,910                         | 1.6  | 6.7                          | ECIP #1            |
| 4   | 14    | Separate switching                  | \$1,480                           | 6.0  | 1.8                          | ECIP #1*           |
| 5   | 18    | Thermal storage                     | \$466,400                         | 1.5  | 8.8                          | ECIP #2            |
| 6   | 18B   | Thermal storage                     | \$159,000                         | 1.3  | 10.0                         | ECIP #2            |
| 7   | 6A    | Hot refrigerant gas reclaim (Elc)   | \$1,300                           | 3.0  | 4.6                          | LC/NC              |
| 8   | 1     | Kitchen fluorescents                | \$31,110                          | 1.0  | 10.7                         | NF                 |
| 9   | 11    | Exhaust heat recovery               | \$24,300                          | 1.1  | 14.9                         | NF                 |
| 10  | 15    | Energy efficient boilers            | \$45,580                          | 2.5  | 5.1                          | NF                 |
| 11  | 18A   | Thermal storage                     | \$599,960                         | 1.2  | 10.9                         | NF                 |
| 12  | 26    | Electric dryers fuel switch         | \$9,000                           | 2.3  | 5.6                          | NF                 |
| 13  | 33    | Off-peak water pumping              | \$33,000                          | 2.8  | 2.9                          | NF                 |
| 14  | 6B    | Hot refrigerant gas reclaim (Ngas)  | \$1,300                           | 1.0  | 18.2                         | NF                 |
| 15  | 9     | Boiler burner replacement           | \$6,200                           | 3.7  | 4.7                          | NF                 |
| 16  | 20    | Power factor improvement            | \$37,510                          | 0.8  | 16.5                         | NR                 |
| 17  | 23    | FH hot gas reclaim                  | \$1,300                           | 0.5  | 35.4                         | NR                 |
| 18  | 28    | Generator fuel switch               | \$292,000                         | 0.2  | 50.4                         | NR                 |
| 19  | 32    | Absorption chillers                 | \$478,300                         | 0.6  | 18.7                         | NR                 |
| 20  | 34    | Range electronic ignition           | \$1,313,700                       | 0.1  | 129.8                        | NR                 |
| 21  | 35    | Gas engine-driven chiller           | \$464,300                         | 0.9  | 13.9                         | NR                 |
| 22  | 21    | Compact fluorescent lamps           | \$11,710                          | 5.4  | 2.0                          | QRIP #1            |
| 23  | 31    | Fixed orifice steam traps           | \$44,400                          | 10.3 | 1.2                          | QRIP #2            |

\*Qualifies for QRIP, but was combined into lighting ECIP #1.

NF = Not funded, SIR > 1, but does not meet dollar or payback requirements for special funding.

NR = Not recommended, SIR < 1.

Table 5-3. Project Funding List

| Fund                 | ECO ID        | Project Description                                                                                                                                    |
|----------------------|---------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| QRIP #1              | 31            | Fixed orifice steam traps                                                                                                                              |
| QRIP #2              | 21            | Compact fluorescent lamps                                                                                                                              |
| ECIP #1              | 2, 12, 13, 14 | Replace existing fluorescents with T8 lamps and electronic ballasts. Install occupancy sensors, daylight sensors and modify lighting circuit switching |
| ECIP #2              | 18, 18B       | Thermal energy storage                                                                                                                                 |
| Low Cost/<br>No Cost | 6A            | Hot refrigerant gas reclaim                                                                                                                            |

Table 5-4. Energy and Cost Savings for Recommended Projects

| Project           | Names                     | Construction<br>Cost<br>Plus SIOH <sup>(1)</sup> | Annual<br>Energy Savings |                   | Project<br>Type      | FY |
|-------------------|---------------------------|--------------------------------------------------|--------------------------|-------------------|----------------------|----|
|                   |                           |                                                  | MBtu/yr                  | \$ <sup>(2)</sup> |                      |    |
| 21                | Compact fluorescent lamps | \$12,700                                         | 196                      | \$6,200           | QRIP #2              | 94 |
| 31                | Fixed orifice steam traps | \$48,000                                         | 13,500                   | \$37,800          | QRIP #1              | 94 |
| 2, 12, 13, 14     | Energy Efficient Lighting | \$908,900                                        | 5,876                    | \$122,300         | ECIP #1              | 97 |
| 18, 18B           | Thermal energy storage    | \$760,900                                        | (18)                     | \$72,500          | ECIP #2              | 97 |
| 6A                | Hot gas reclaim           | \$1,400                                          | 22                       | \$300             | LC/NC <sup>(3)</sup> | 94 |
| 9, 11, 15, 26, 33 | Others                    | \$143,700                                        | 4,450                    | \$26,500          | NFS <sup>(4)</sup>   | 97 |
| TOTALS            |                           | \$1,875,600                                      | 24,026                   | \$265,600         |                      |    |

<sup>(1)</sup>Escalated to year of implementation at four percent/year.

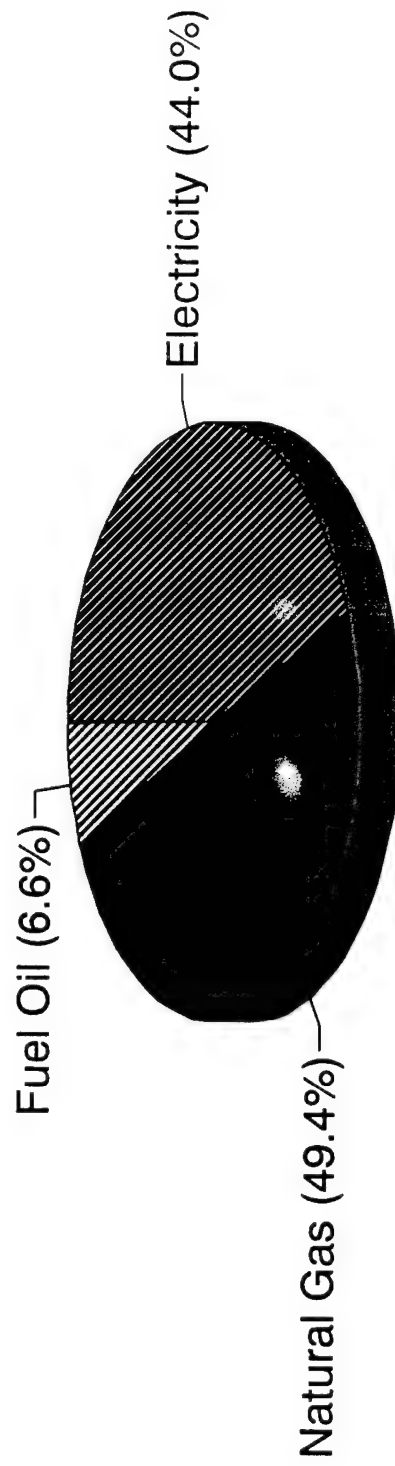
<sup>(2)</sup>Energy costs are in constant FY92 dollars.

<sup>(3)</sup>LC/NC = low cost/no cost.

<sup>(4)</sup>NFs = projects with SIR > 1.0, but did not qualify for special funding.

# FORT LEE

## FY91 Facility Energy Use

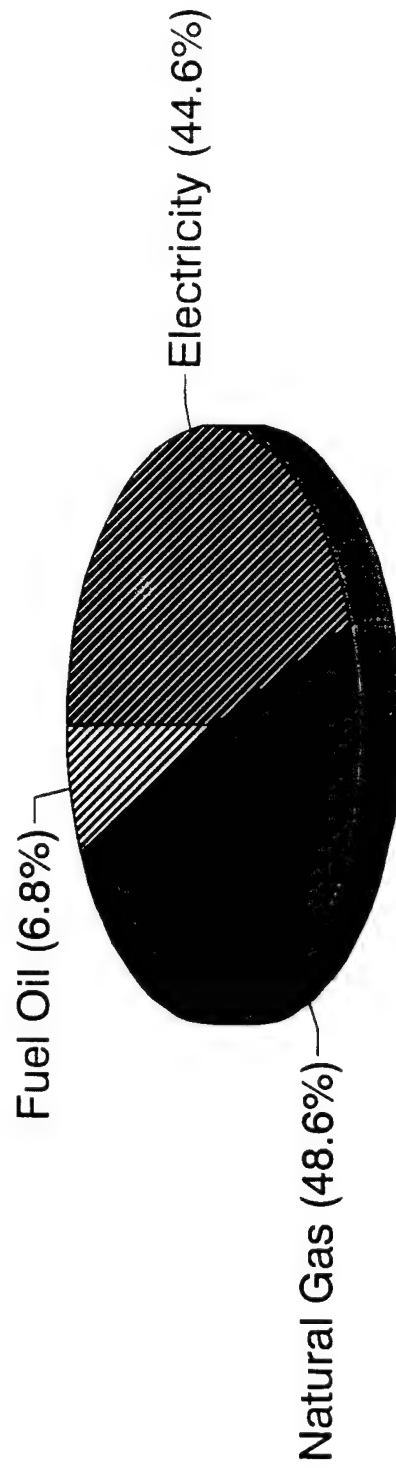


Total Use = 712,600 MBtu

Figure 5-1

# FORT LEE

## Effects of Projects on Energy Use



Total Use = 688,500 MBtu

Figure 5-2

# FORT LEE

## FY91 Facility Energy Cost



Total Cost = \$ 5,192,400

Figure 5-3

# FORT LEE

## Effects of Projects on Energy Cost

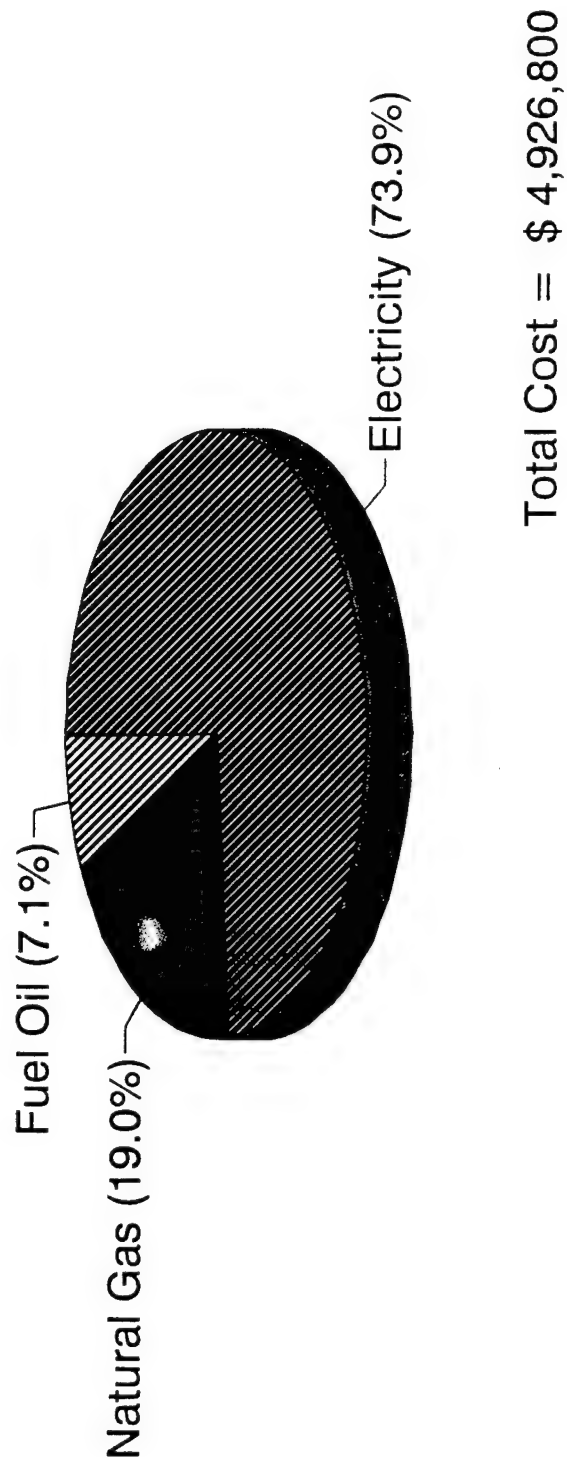


Figure 5-4

reflect the true cost savings since electricity prices increased in FY 92 over FY 91.

### 5.3 Project Schedule

Project implementation dates are estimated as follows:

|               |       |
|---------------|-------|
| QRIP, OSD PIF | FY 94 |
| ECIP, MCA     | FY 97 |

Following this schedule, Figures 5-5 and 5-6 show how implementation of the recommended projects reduce energy use and cost, respectively, at Fort Lee.

### 5.4 Environmental Impact

Another benefit of reducing energy use is the accompanying reduction in emissions from heating plants and electric utilities. Table 5-5 contains the results of an analysis performed using emission data collected from engineering periodicals and Virginia Power Corporation. When all projects are implemented, the reduction of emissions in the atmosphere are over 16 tons each year in the form of sulfur dioxide, nitrous oxides, and particulates. Carbon dioxide emissions, which are considered by many to contribute to global warming, are reduced by 2,500 tons annually.



# FORT LEE

## Effects of Projects on Energy Use

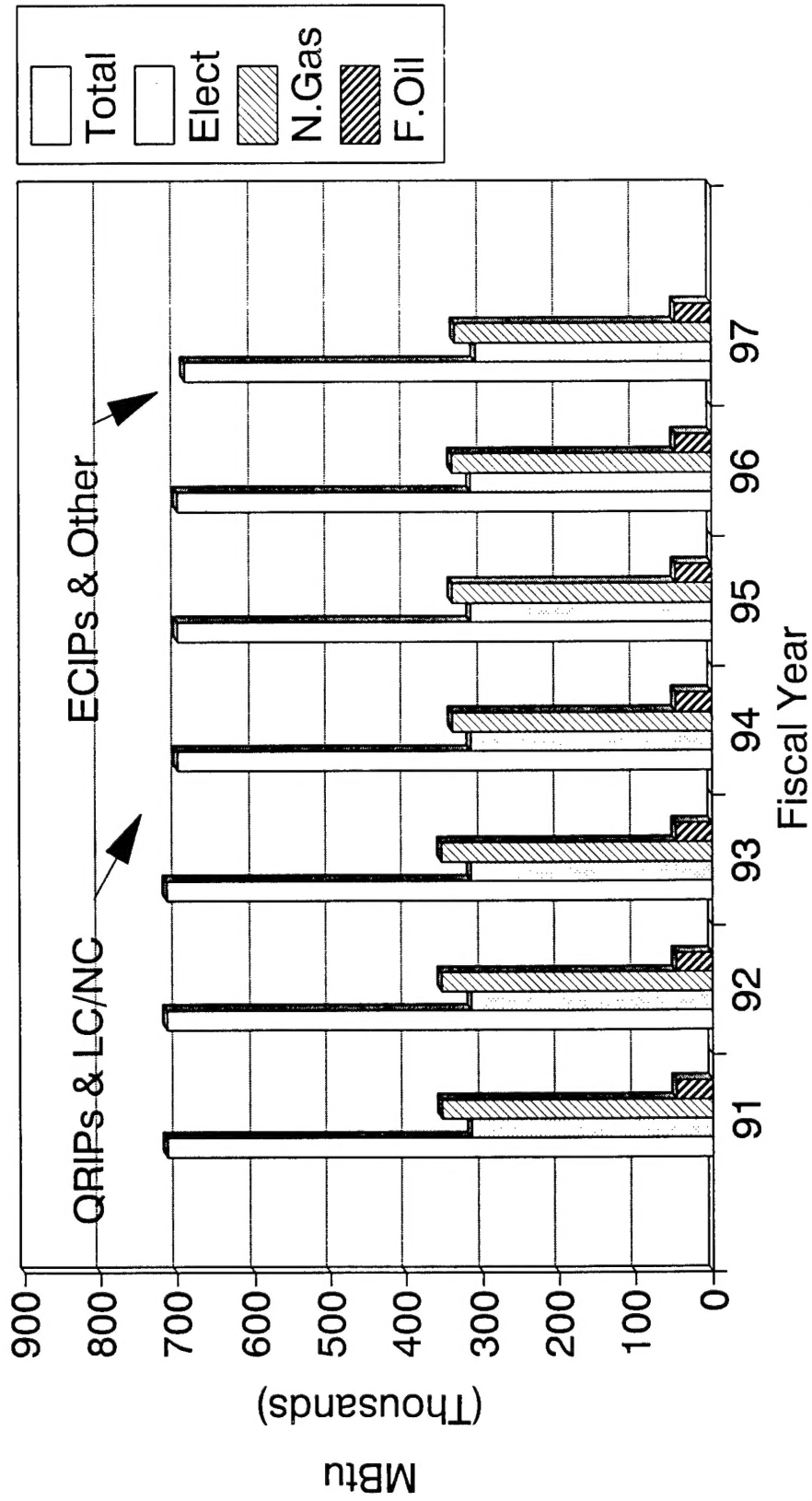


Figure 5-5

# FORT LEE

## Effects of Projects on Energy Cost

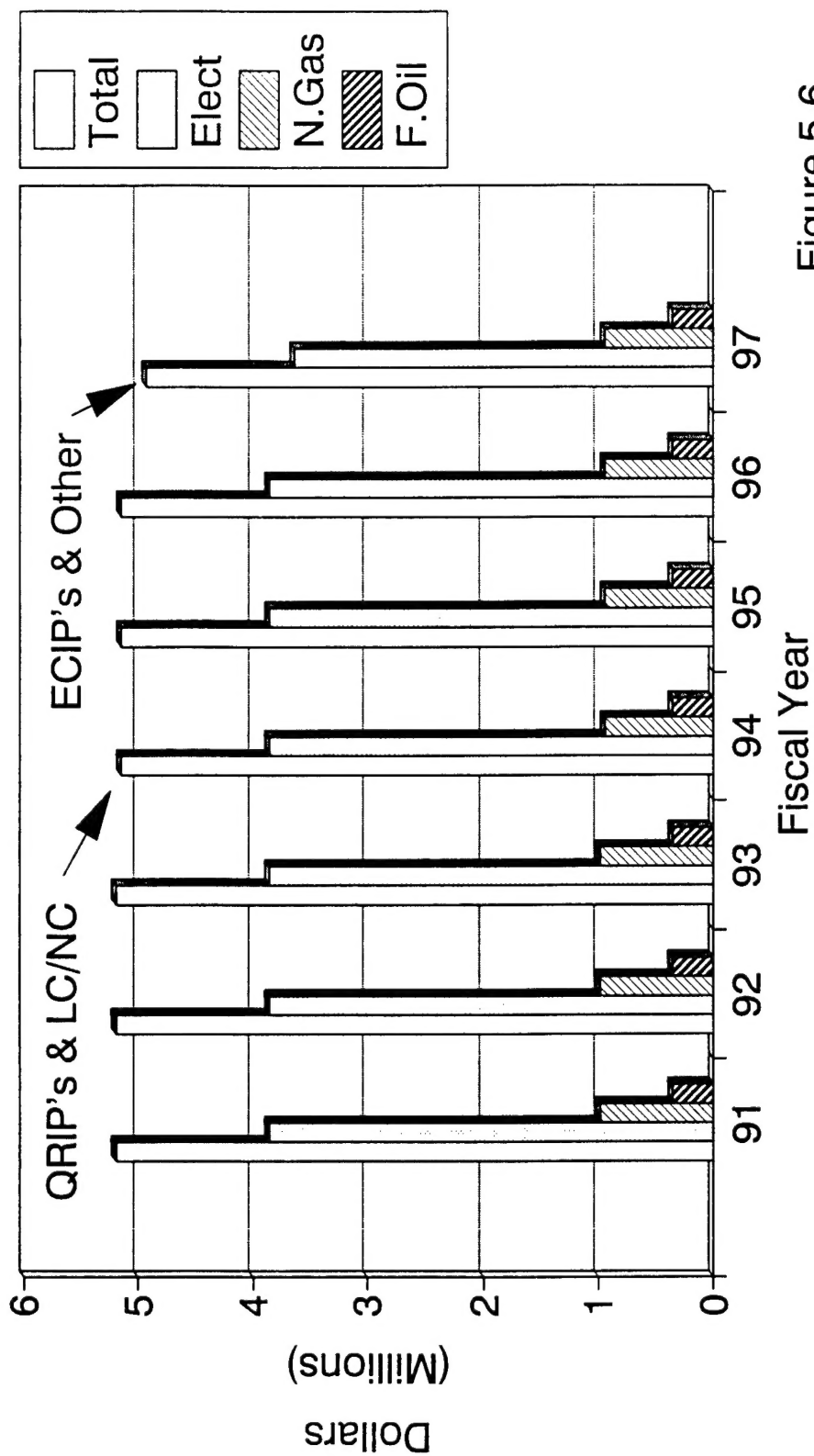


Figure 5-6

Table 5-5 Emission Reductions Due to Energy Saving Projects

| ECO #            | Project Name          | SO2    | Emissions (lbs/yr) |       |           |
|------------------|-----------------------|--------|--------------------|-------|-----------|
|                  |                       |        | NOx                | Part. | CO2       |
| 21               | Replace Incandescents | 700    | 100                | 100   | 95,300    |
| 31               | Fixed orifice traps   | 0      | 3,400              | 0     | 1,485,000 |
| 2,12,13,14       | En. Eff. Lighting     | 20,700 | 3,400              | 1,700 | 2,857,900 |
| 18, 18B          | Thermal Storage       | (100)  | 0                  | 0     | (8,800)   |
| 6A               | Hot Gas Reclaim       | 100    | 0                  | 0     | 10,700    |
| 9,11,15,26,33    | Others                | 700    | 1,200              | 100   | 565,900   |
| TOTALS (lbs/yr)  |                       | 22,100 | 8,100              | 1,900 | 5,006,000 |
| TOTALS (tons/yr) |                       | 11     | 4                  | 1     | 2,500     |

SO2 - Sulfur Dioxide  
 NOx - Nitrogen Oxides  
 Part. - Particulates  
 CO2 - Carbon Dioxide